

### Conventional Palletizing

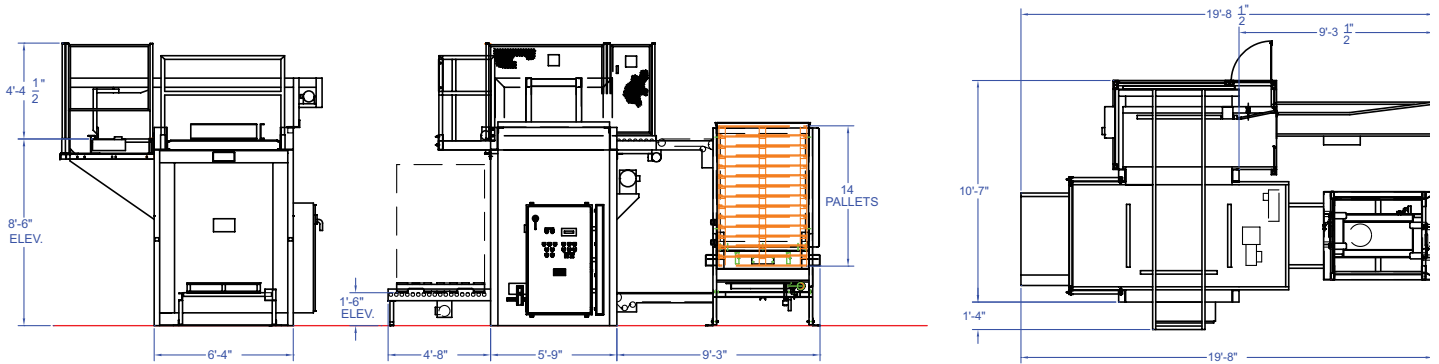
Our ARPAC Brand H1200 and H1300 Models are fully automatic case, tray, bundle or bag palletizer systems.

This machine combines all the quality and performance features the industry demands into a single, economical palletizer. It provides the highest speeds in a reliable, modular, and flexible format. This palletizer is also easily integrated into your complete packaging line. It is available in a variety of configurations and with multiple options to tailor the system to your application. This system is ideal for applications where the same or similar products are grouped and palletized repeatedly. By employing a high level infeed, minimal floor space is required. Only a single operator is required to load and unload pallets. The system eliminates labor intensive hand stacking and can deliver up to 50 cases per minute depending on layer patterns.



#### APPLICATIONS

- Automotive
- Beverage
- Building Supplies
- Consumer Goods
- Contract Packaging
- Food
- Health & Beauty
- Material Handling
- Printing & Publishing



Final layout may vary.

## FEATURES

- Up to 50 cases per minute (based on layer pattern)
- High infeed uses less floor space
- Four-corner, chain-driven pallet suspension system supports the heaviest loads
- Extended vertical sides on pallet dispenser
- Multiple layouts
- Efficient- a single person is needed to load and unload pallets
- Automatic stacking and layer pattern
- Eliminates hand stacking and potential back injuries
- User-friendly operation, simple controls
- Allen-Bradley® Programmable Logic Controller (PLC)
- Remote operator controls
- Simple installation
- 2-year warranty

## OPTIONS

- High capacity intermediate layer forming conveyor
- Extra load size capacities for all three dimensions
- Slip sheet and tie sheet dispenser
- Low level pallet/sheet detectors
- Production counters and program controller
- Electronic controls are compatible with your plant standards
- Infeed and discharge conveyor systems
- Labels out rotate device
- Palletless construction

## SPECIFICATIONS

- Up to 50 cases per minute (based on layer patterns)
- Electrical: 230/460 VAC, 3 Ph, 60 Hz, 30 A
- Pneumatic: 80 psi, 4 SCFM
- 600 lbs. per layer, 4000 lb. load with 70" high pallet